



AR DUE

	VRI-12	VRI-24
ARDUE	32169	32170

Pos	Cod.	Description	Q.ty	Note
6	480440	O-ring	Ø 17,13x2,62	7
12	800540	Plug		1
13	800530	Hose barb	Ø 8	1
14	800520	Ring nut	3/8" G	2
15	800680	Ring nut	M22x1,5	1
16	800670	Hose barb	5/8"	1
17	740290	O-ring	Ø 14x1,78	1
20	880840	O-ring	Ø 9,25x1,78	5
21	180030	Bolt	TCEI M8x20	2 T180*
22	1200230	Semi air chamber	upper	1
23	1200190	Semi air chamber		1
	1200191	Air chamber Diaphragm		1 BlueFlex™
25	800340	Hose barb	3/4"	1
26	550450	Ring nut	3/4" G	1
27	390180	O-ring	Ø 18,72x2,62	1
28	1200220	Ring		3
29	1200013	Pump body		1
30	1200110	Sleeve		2 1450 r.p.m.
	1200111	Sleeve		2 1750 r.p.m.
31	1200080	Diaphragm		2 NBR
	1200085	Diaphragm		2 Desmopan
	1200081	Diaphragm		2 BlueFlex™
32	1200300	Retaining washer		2
33	1200090	Hub pin		2
34	800400	Valve body		1
35	550331	Washer		2
36	800410	Bolt	TCEI M6x40	2 T90*
37	800430	Valve		1
38	800490	Hub pin		1
39	394280	O-ring	Ø 12,42x1,78	4
40	1200100	Head		2
41	800410	Bolt	TCEI M6x40	8 T90*
42	1200310	Bushing		1
43	1200160	Spacer		1
44	1200130	Pin		2
45	1200120	Piston	Ø 30	2
46	1200140	Connecting-rod		2
47	1200170	Shaft	marked A	1 1450 r.p.m.
	1200171	Shaft	marked B	1 1750 r.p.m.
48	1200450	Key		1
49	1200180	Bushing		1
50	1200150	Retaining washer		1
51	1200200	Ring	seal	1
53	1200280	Air valve		1
54	800560	O-ring	Ø 8,73x1,78	2
56	800500	Ring nut		1
57	800510	Knob		1
58	390330	Pin		1

Pos	Cod.	Description	Q.ty	Note
59	1200860	Elbow	Ø 13	1
60	800480	Retaining washer		1
61	800440	Guide		1
62	800452	Spring		1 10 bar
	800450	Spring		1 20 bar
63	800460	Guide		1
64	800470	Knob		1
65	480550	Ring	circlip øe 12	1
66	1998	Control unit	Assy	1 10 bar
	1912	Control unit	Assy	1 20 bar
70	800270	Ring	seal	1 X
71	680750	Nut	M5	3 T90*
72	480650	Washer		3
73	800920	Bolt	TE M5x30	2 T90*
74	480560	O-ring	Ø 6,75x1,78	1
75	395250	O-ring	Ø 69,57x1,78	1
76	1200251	Driven Gear	Z=37	1
77	1200242	Box		1
78	851280	Washer		1
79	800920	Bolt	TE M5x30	1 T90*
80	800330	Plug		1
81	1201100	Oil sight glass		1
82	770140	O-ring	Ø 11,11x1,78	1
83	1200430	Bolt	TCEI M6x16	2 T90*
84	1200320	Flange		1
85	480630	Washer		4
86	1200530	Bolt	TE M5x14	4 T90*
87	1201760	O-ring	Ø 39,45x1,78	1
91	1209050	Valve		4
92	801060	Threaded adapter	3/8" G - 1/4" G	1 Optional
93	801050	Pressure gauge		1 Optional 0-30
94	1200850	Fitting		1
100	1200890	O-ring	Ø 2,57x1,78	1
102	800390	Knob		1
105	800692	Flange		1
106	880280	Bolt	TCEI M6x18	2 T90*
110	320360	Bolt	TCEI M8x22	2 T180*
112	600180	O-ring	Ø 7,66x1,78	1
113	44624	Motor 12V		1
	44625	Motor 24V		1
114	480621	Bolt		1
115	2480320	Nut		1
116	1200020	Adapter plate		1

* Torque: in-lbs +/- 10%

Medium pressure

AR 43787 BlueFlex™ diaphragms	
Pos.	Q.ty
31	2

AR 1992 Valvole Valves	
Pos.	Q.ty
39	4
91	4

AR 2465 OR O-Rings	
Pos.	Q.ty
6	7
17	1
20	6
27	1
39	4
54	2
112	1

Suggested Oil	
Type	Oz
AR64532D	32

Crankcase Oil
Capacity 8 oz