



Control units

Pos	Code	Description	Qty	Note
1	550370	Elbow	Ø 25	3
2	550242	Ring nut	1" G	3
3	550350	O-ring	Ø 23.81x2.62	4
4	1040780	Fitting	1" G M-M	1
5	550040	O-ring	Ø 26.65x2.62	1
6	1040670	Spacer		1
8	1040660	Seat		1 SS
9	130491	Ball valve	3/8" G - 1/2" G M-M DX	4 T180*
10	1040690	Fork		2
11	391240	Pressure gauge		1
12	1040680	Body		1
13	390180	O-ring	Ø 18.72x2.62	4
15	1040820	Pin		1
16	180030	Bolt	TCEI M8x20	4 T180* (1)
17	1040720	Body	distributor	1
18	1040730	Knob		1
19	1080200	O-ring	Ø 5.6x2.2	1
20	1040700	Hub pin		1
21	850680	Spring		1
22	850660	Ball		1 SS
23	850650	Seat		2
24	740290	O-ring	Ø 14x1.78	2
25	1040710	O-ring	Ø 56x2	1
26	1040600	Body		1
27	680560	Bolt	TCEI M6x16	1 SST90*
28	1040650	Spring		1
29	1040640	Valve		1 SS
30	1040630	Diaphragm		1 Desmopan
30	1040631	Diaphragm		1 NBR
31	880833	O-ring	Ø 15.54x2.62	1
32	1040622	Piston		1
34	1041170	Spring		1
35	394770	Hub pin		1
36	1040610	Body	spring guide	1
37	550331	Washer		4
38	1040370	Bolt	TCEI M6x22	4
39	394790	Knob		1 T90*
40	480550	Ring	circlip Øe 12	1
48	1040770	Fitting		1
49	550210	Hose barb	Ø 25	1
50	390270	Nut	M8	2 T180*

Pos	Code	Description	Qty	Note
51	180370	Bolt	TE M8x25	2
52	850690	Bracket		1
53	770130	O-ring	Ø 20.35x1.78	1 C1.4
54	1150650	Bolt	TCTC M3x60	1
56	110131	Ring nut / Hb	1/2" x 3/8"	4
56	110130	Ring nut / HB	1/2" x 1/2"	4 Optional
57	1040950	Split pin		2
58	900210	Fitting	3/8" G M-F	1
59	550040	O-ring	Ø 26.62x2.62	1
60	800720	Fitting	3/4" G - 1" G F-M	1

* Torque: in-lbs +/- 10%

AR 2384 O-Rings			
Pos.	Qty	Pos.	Qty
3	3		
5	1		
13	4		
19	1		
24	2		
25	1		
31	1		
53	1		
59	1		

AR 2385 Maintenance repair			
Pos.	Qty	Pos.	Qty
3	3	25	1
5	1	28	1
10	2	29	1
13	4	30	1
15	1	31	1
19	1	39	1
21	1	53	1
22	1	57	2
23	2		
24	2		