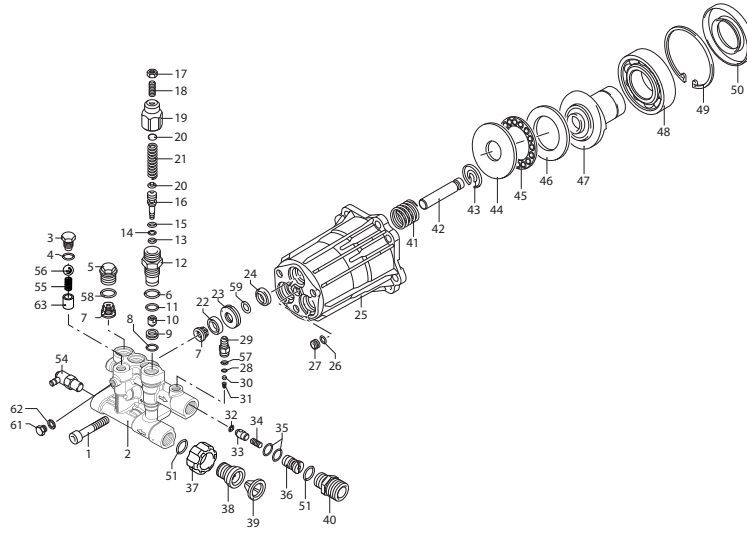
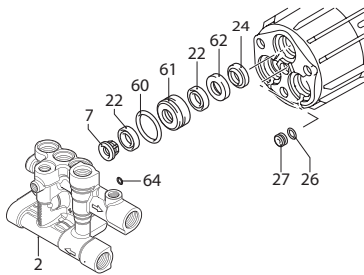


A.R. NORTH AMERICA SRMV 3400 RPM



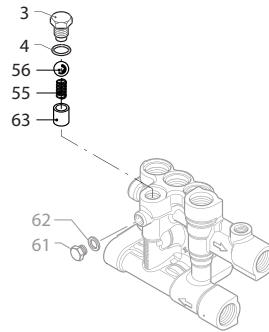
4 - 1

Dual Water Seal Pump



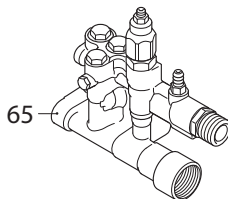
4 - 2

EZ Start



4 - 3

Complete Pump Head



4 - 4



SRMV 3400 RPM PARTS/KITS

Pos	Code	Description	Qty	Note
1	380410	Head Bolt M8x40 (221 in/lbs)	3	○ ●
	800220	Head Bolt M8x45 (221 in/lbs)	3	▽
2	2841740	Blank Head Alum.	1	○
	2841741	Blank Head Alum.	1	●
	2841411	Blank Head Alum.	1	▽
3	2840830	EZ Start Screw (89 in/lbs)	1	
4	600180	O-Ring Ø7.66x1.78	1	
5	2849606	Valve Cap Alum. w/O-ring, (221 in/lbs)	3	○
	2841250	Valve Cap Alum., (221 in/lbs)	3	▽ ●
6	740290	O-Ring Ø14x1.78	1	
7	2849053	Complete Valve Brass seat	6	○
	2849052	Complete Valve Steel Seat	6	▽ ●
8	1470210	O-Ring Ø9x1	1	
9	2841080	Unloader Seat	1	
10	2840760	Unloader Jet (27 in/lbs)	1	
11	820510	O-Ring Ø10.82x1.78	1	
12	2840750	Unloader Piston Guide (177 in/lbs)	1	
13	2760210	Fiber Ring	1	
14	660190	O-Ring Ø6.07x1.78	1	
15	2260100	O-Ring Ø6.02x2.62	1	
16	2841140	Unloader Piston	1	▽
	2760400	Unloader Piston	1	○ ●
17	1060120	Unloader Nut M6	1	
18	392840	Set Screw M6x16	1	
19	2760480	Unloader Barrel	1	
20	1980220	Spring Plate	2	
21	2760410	Unloader Spring	1	
22	2200141	Water Seal	3	○ ●
	2200141	Water Seal	6	▽
23	2840561	Bushing Ø12 (Plastic)	3	○
	2841810	Bushing (Brass)	3	●
24	1683500	Oil Seal	3	
25	2840230	Pump Body	1	
26	480560	O-Ring Ø6.75x1.78	1	
27	2840710	Oil	1	
28	480480	O-Ring Ø4.48x1.78	1	
29	3700240	Hose Barb Ø8 (35 in/lbs)	1	
30	1250280	Ball	1	
31	1560520	Spring	1	
32	1460431	O-Ring Ø4x2.5	1	
33	3700220	Jet	1	
34	3700210	Spring	1	
35	800560	O-Ring Ø8.73x1.78	2	
36	3700200	Shutter	1	
37	2841220	Inlet Fitting 3/4" NH (Plastic)	1	
38	2841230	Fitting Alum. (221 in/lbs)	1	
39	7369	Filter	1	
40	2841120	Outlet Fitting Alum. (221 in/lbs)	1	
41	2840060	Spring	3	
42	2840040	Piston Ø12	3	○ ●
	2840530	Piston Ø12	3	▽
43	2840050	Piston Lock	3	

Pos	Code	Description	Qty	Note
44	1980130	Thrust Washer	1	
45	1980250	Bearing	1	
46	1980240	Thrust Washer	1	
47	2840720	Wobble Plate 5 ID Stamp 12°	1	○ ●
	2841190	Wobble Plate 3 ID Stamp 13°	1	▽
48	161060	Rear Bearing	1	
49	161050	Retainer Ring Ø72	1	
50	2841050	Shaft Oil Seal	1	
51	2840890	O-Ring Ø14x2	2	
52	2840840	EZ Start Plug	1	
53	480650	Washer	1	
54	TPP140-1/4A	Thermal Relief Valve	1	
55	2840450	Spring	1	
56	1060100	Ball	1	
57	3700250	O-Ring Ø8x1.1	1	
58	2841520	O-Ring Ø13.5x1.8	3	
59	3660340	O-Ring Ø12x2	3	●
60	770590	O-Ring Ø21.95x1.78	3	▽
61	2840550	Piston Guide Ø12	3	▽
62	2840540	Bushing Ø12 Brass	3	▽
63	2840441	EZ Start Seat Steel	1	
64	2841430	Plug	1	▽
65	43361	Complete Pump Head Anodized Alum w/ extensions	1	▽
	24940	Complete Pump Head Alum. w/ extensions	1	○

AR64545 Oil - Capacity 2.2 oz, QTY 1
 Prefilled with Oil from the Factory.
 The Oil in the pump is good for the life of the of the pump. Oil does not need to be changed.
 Tightening torque (Tolerance + 0 ÷ -10%)

OPTIONAL PARTS/KITS

Pos	Code	Description	Qty	Note
	42142	EZ Start Kit	1	Pos 3, 4, 55, 56, 63
	42141	EZ Start Plug Kit	1	Pos 59, 60
	42761	O-Rings Kit ○	1	Pos 4, 6, 8, 11, 14, 15, 26, 28, 32, 35, 51, 57, 58
	43057	O-Rings Kit ●	1	Pos 4, 6, 8, 11, 14, 15, 26, 28, 32, 35, 51, 57, 58, 59
	43212	O-Rings Kit ▽	1	Pos 4, 6, 8, 11, 14, 15, 26, 28, 32, 35, 51, 57, 58, 60, 64
	42321	Water Inlet Kit	1	Pos 42, 43, 58
	42866	Shutter Kit	1	Pos 32, 33, 34, 35, 36
	43347	Shutter & Discharge Kit	1	Pos 32, 33, 34, 35, 36, 40, 51
	42125	Chemical Injector Kit w/o Hose Barb	1	Pos 28, 30, 31

LEGEND

Symbol	Material	Description
○	Alum.	SRMV22G26 Ø 12
●	Anodized Alum.	SRMV22G28 Ø 12
▽	Anodized Alum.	SRMV24G28* Ø 12

* Dual Water Seal pumps

Valve Kit 42499 ● ▽ Kit 42832 ○	
Pos.	Qty
7	6

Piston Kit 42161 ▽ Kit 2234 ○ ●	
Pos.	Qty
42	3

Unloader Kit 42118	
Pos.	Qty
6	1
8	1
9	1
10	1
11	1
12	1
13	1
14	1
15	1
16	1
17	1
18	1
19	1
20	2
21	1

Water Seal Kit 42122 ○ ●	
Pos.	Qty
22	3

Water Seal Kit 2235 ▽	
Pos.	Qty
22	6

Oil Seal Kit 2236	
Pos.	Qty
24	3
50	1

COUNTRY OF ORIGIN: CHINA
 LAST UPDATED: JUNE 2023