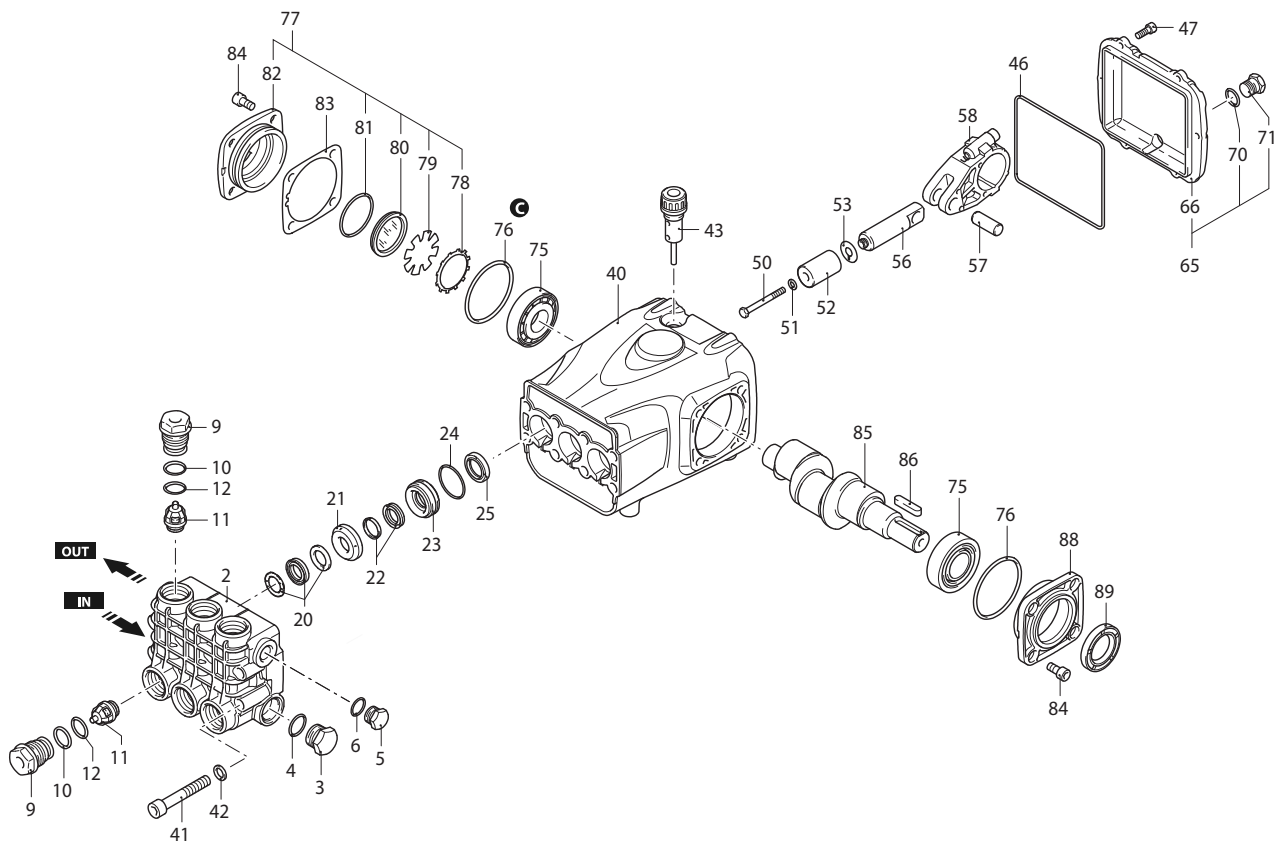
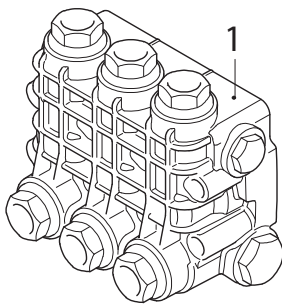




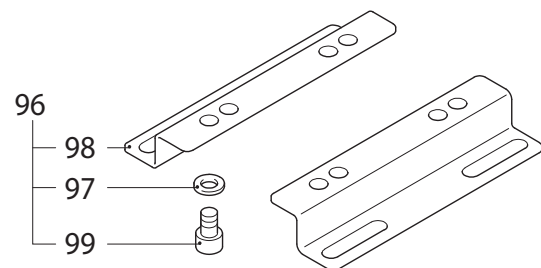
68 - 1

Complete Pump Head



68 - 2

Rails



68 - 3

SRG 1450 RPM PARTS/KITS

Pos	Code	Description	Qty	Note
1	4029208	Complete Pump Head Ø18	1	
	4029209	Complete Pump Head Ø20	1	
2	4020340	Blank Head	1	
	4020380	Blank Head	1	
3	820361	Plug 1/2" G brass	1	(354.03 in/lbs)
4	180101	O-ring Ø17.5x2	1	
5	1989600	Plug w/O-ring 3/8" G brass	1	Includes Pos: 6 (177.01 in/lbs)
6	740290	O-ring Ø14x1.78	1	
9	1940940	Valve Cap	6	
10	1941070	Fiber Ring	6	
11	1949051	Complete valve	6	
12	880830	O-ring Ø15.54x2.62	6	
20	1942700	High Pressure Water Seal Ø18	3	
	2820400	High Pressure Water Seal Ø20	3	
21	1942470	Front Piston guide Ø18	3	
	4020400	Front Piston guide Ø20	3	
22	1942690	Low Pressure Water seal Ø18	3	
	3660430	Low Pressure Water seal Ø20	3	
23	1942480	Rear Piston guide Ø18	3	
	4020410	Rear Piston guide Ø20	3	
24	820490	O-ring Ø34.65x1.78	3	
25	1940560	Oil Seal Ø18	3	
	1943730	Oil Seal Ø20	3	
40	4020010	Pump body	1	
41	1940260	Head Bolt TCEI M10x80	8	(442.54 in/lbs)
	850260	Head Bolt TCEI M10x90	8	(442.54 in/lbs)
42	650530	Lock Washer	8	
43	1140370	Oil Cap (Dipstick)	1	
46	1940410	O-ring Ø132x3	1	
47	1200430	Bolt TCEI M6x16	6	(88.51 in/lbs)
50	1941640	Piston Bolt TE M6x60	3	(61.96 in/lbs)
	4020430	Piston Bolt TE M6x65	3	
51	1340600	Washer Copper	3	
52	1941020	Piston Ø18	3	
	4020420	Piston Ø20	3	
53	1383190	Washer (slinger)	3	
56	1940960	Piston Rod	3	
57	1940060	Connecting Rod Pin	3	
58	1940051	Connecting Rod Alum.	3	(177.01 in/lbs)
	1943720	Connecting Rod Alum.	3	
65	4029001	Complete Rear Cover	1	
66	4020030	Cover	1	
70	740290	O-ring Ø14x1.78	1	
71	1989600	Plug w/O-ring 3/8" G brass	1	Includes Pos: 70, (177.01 in/lbs)
75	1140410	Bearing	2	
76	1941380	O-ring Ø66.34x2.62	2	

Pos	Code	Description	Qty	Note
77	4029000	Complete Side Cover	1	
78	4020080	Retainer Ring	1	
79	4020070	Sight Glass Diffuser	1	
80	4020160	Oil Sight Glass	1	
81	3680250	O-ring Ø45.69x2.62	1	
82	4020150	Side Cover	1	
83	4020100	Shim 0.05mm	1-3	
	4020110	Shim 0.10mm	1-3	
	4020120	Shim 0.19mm	1-3	
	4020130	Shim 0.25mm	1-3	
84	850370	Bolt TCEI M8x16	8	
	1940980	Solid Shaft 8 ID Stamp	1	NL ○
85	1940970	Solid Shaft 7 ID Stamp	1	NL ●
	1943710	Solid Shaft 15 ID Stamp	1	NL ■
86	650250	Key	1	
88	4020040	Cover	1	(221.27 in/lbs)
89	820681	Shaft Oil Seal	1	(88.51 in/lbs)

Pump Oil Part Number: AR64516 (16 oz)
Pump Oil Capacity 32 oz, QTY 2
Pumps are Prefilled with Oil from the Factory.
Change oil every 3-5 months or every 500 hours of operation.
NL= 45mm Shaft Length.
Tightening torque (Tolerance + 0 ÷ -10%)

Commercial
Pumps

OPTIONAL PARTS/KITS

Pos	Code	Description	Qty	Note
96	2748	Rail kit	1	Pos: 97, 98, 99
97	200231	Washer	4	
98	1940370	Rail	2	
99	1940380	Bolt TCEI 10x18	4	(442.54 in/lbs)

LEGEND

Symbol	Material	Description
○	-	SRG15.35N, Ø18
●	-	SRG2135N, Ø18
■	-	SRG30.35N, Ø20

Valve Kit 2871

Pos.	Qty
11	6

Piston Kit 2548 (Ø18)

Pos.	Qty
51	3
52	3
53	3

Piston Kit 46939 (Ø20)

Pos.	Qty
52	3

Water Seal Kit 2874 (Ø18) Kit 46941 (Ø20)

Pos.	Qty
20	3
22	3
24	3

Oil Seal Kit 47083 (Ø18) Kit 46940 (Ø20)

Pos.	Qty
25	3
46	1
76	2
89	1

Piston Guide Kit 42120 (Ø18) Kit 46942 (Ø20)

Pos.	Qty
21	3
23	3

COUNTRY OF ORIGIN: CHINA
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