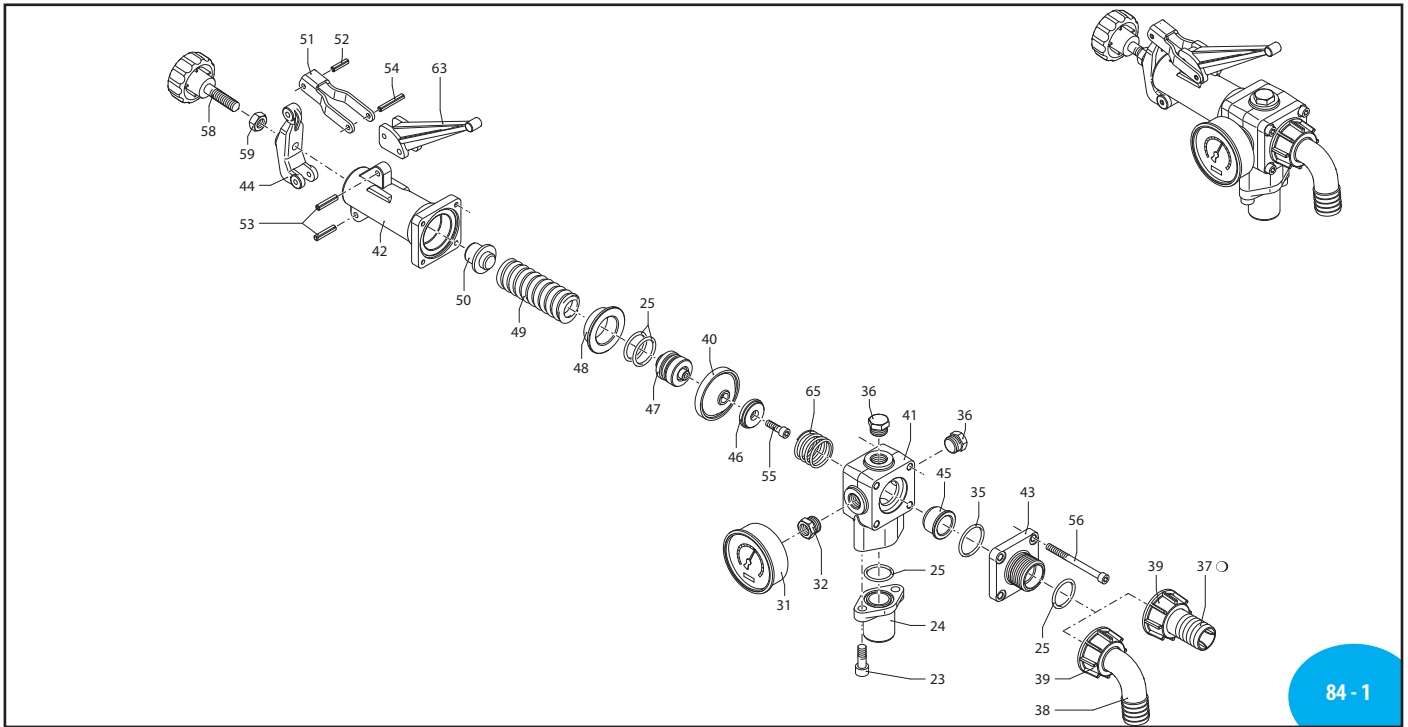


A.R. NORTH AMERICA

GH 50



84 - 1

Control units

Pos	Code	Description	Qty	Note
23	620610	Screw	TCEI M8x30	2 T180*
24	550394	Flange		1
25	550350	O-ring	Ø 23.81X2.62	4
31	1880290	Pressure gauge		1 0-1150 PSI
32	130170	Fitting		1 T180*
35	280220	O-ring	Ø 29.75x3.53	1
36	130171	Plug	3/8" G	2 T180*
37	550210	Pipe	Ø 25	1 o
38	550370	Elbow	Ø 25	1
39	550242	Ring nut	1" G	1
40	390740	Diaphragm		1 NBR
	390743	Diaphragm		1 Viton
41	680412	Valve body		1
42	680423	Body valve		1
43	680432	Flange		1
44	680442	Fork		1
45	680460	Seat		1
46	680470	Valve		1
47	680480	Piston		1
48	680490	Ring		1
49	680500	Spring		1
50	680510	Guide		1
51	680520	Fork		1
52	680530	Pin		1
53	680540	Pin		2
54	680550	Pin		1
55	680700	Screw	TCEI M6x20	1 SST90*
56	680570	Screw	TCEI M6x60	4 T90*
58	660130	Knob		1
59	180150	Nut	M10	1
63	680452	Lever		1
65	320420	Spring		1
o Optional				
*Torque: in-lbs +/- 10%				



AR 1936 Maintenance repair			
Pos.	Qty	Pos.	Qty
25	4		
35	1		
38	1		
40	1		
45	1		
46	1		
65	1		