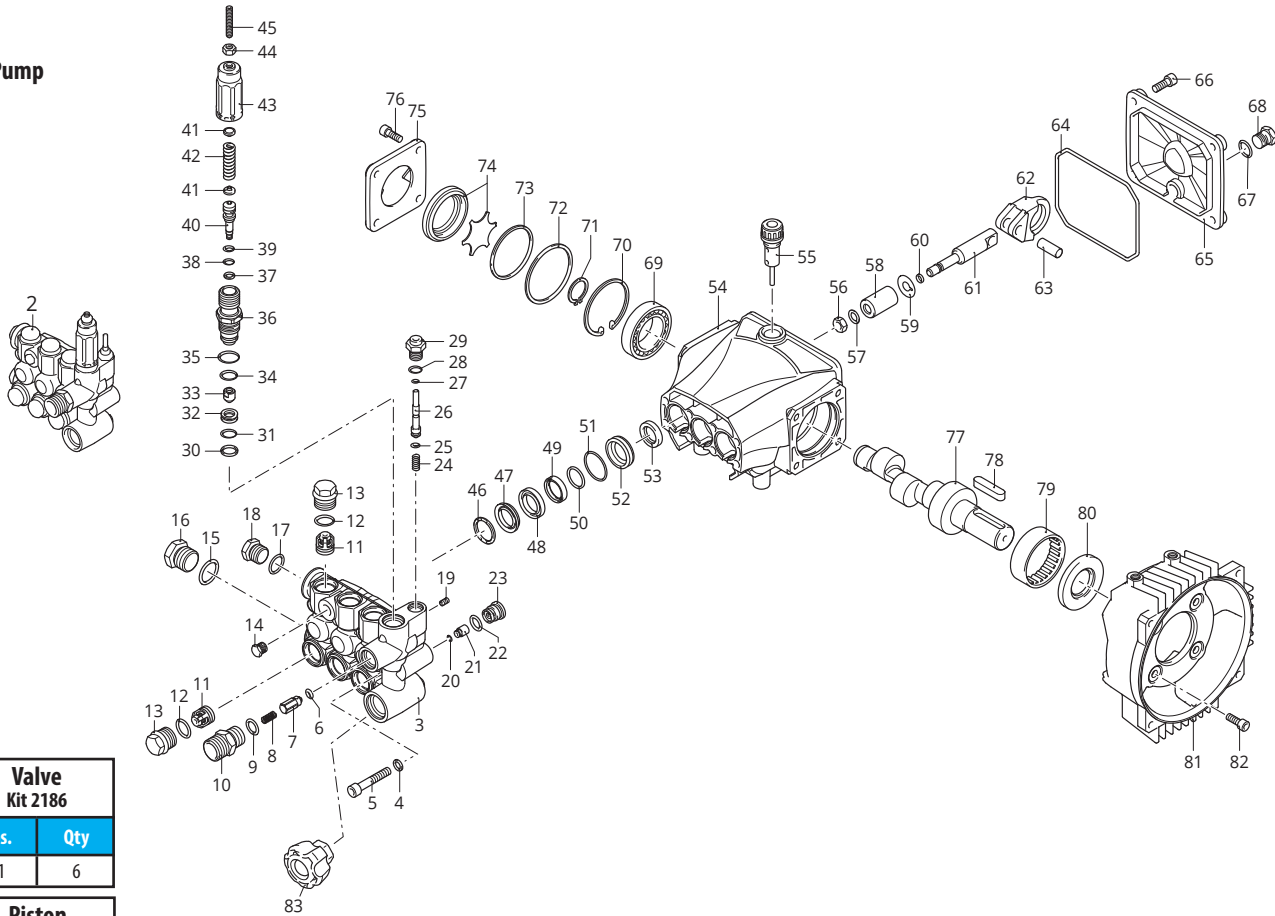


A.R. NORTH AMERICA

AR630 DUAL PRO (COLD WATER)

Pump



Valve Kit 2186

Pos.	Qty
11	6

Piston Kit 42475

Pos.	Qty
58	3

Oil Seal Kit 42468

Pos.	Qty
53	3
80	1

Water Seal Kit 42476

Pos.	Qty
47	3
49	3
50	3
51	3

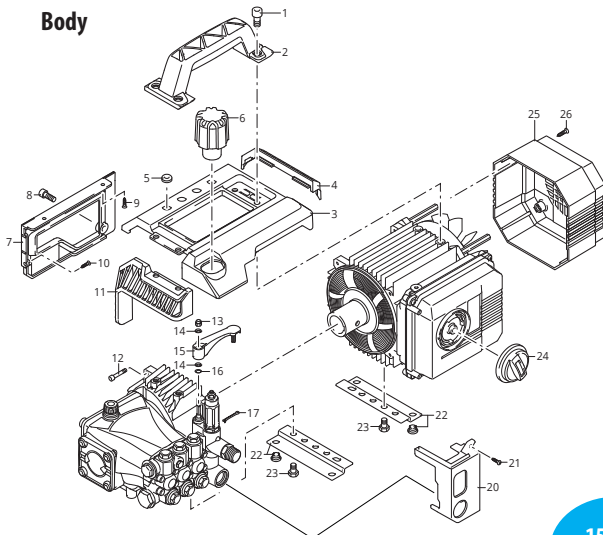
OPTIONAL PARTS/KITS

Pos	Code	Description	Qty	Note
	1836	Rail Kit 3/8" - 2 Rails & 4 Bolts	1	Pos 22, 23
	47981	O-Ring Kit	1	Pos 6, 9, 12, 15, 17, 20, 22, 25, 27, 28, 31, 34, 35, 38, 39, 51, 60, 64, 67, 73
	2191	Support Ring Kit	1	Pos 46
	1273340	GFCI Assembly, No Cord	1	

COUNTRY OF ORIGIN: ITALY
LAST UPDATED: SEPTEMBER 2025

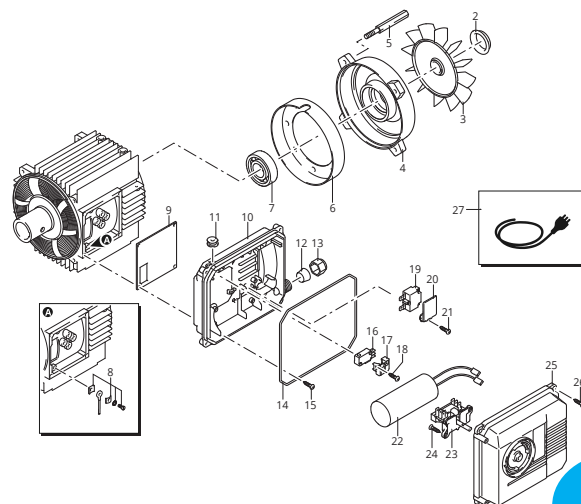
152 - 1

Body



152 - 2

Motor



152 - 3

AR630 DUAL PRO (COLD WATER) PARTS/KITS

BODY				
Pos	Code	Description	Qty	Note
1	5500400	Bolt	4	
2	5500070	Handle	1	
3	5500062	Cover Top	1	
4	5500100	Cover side	1	
5	5500180	Bushing	1	
6	5500140	Knob	1	
7	5500052	Cover Rear	1	
8	5500410	Bolt	1	
9	2100300	Screw	2	
10	2100300	Screw	1	
11	5500090	Cover Side	1	
12	1260780	Bolt	4	
13	2480320	Nut	1	
14	480650	Washer	2	
15	5500230	TSS Lever	1	
16	2842030	O-ring	1	
17	2500550	Pin	1	
20	5500111	Cover unloader	1	
21	2100300	Screw	2	
22	1260830	Rail	2	
23	1260470	Bolt	4	
24	1345424	On/Off Switch	1	
25	1261763	Fan Cover	1	
26	1261551	Screw	4	

PUMP				
Pos	Code	Description	Qty	Note
2	3209243	Complete Pump Head Ø 15, Brass	1	
3	3202450	Blank Head Brass	1	
4	1381550	Lock Washer	8	
5	800410	Head Bolt M6x40	8	
6	2101770	O-ring	1	
7	1540170	Jet	1	
8	1080091	Spring	1	
9	394280	O-ring	1	
10	1540500	Discharge Fitting 3/8" G NPT	1	
11	2769050	Complete Valve	6	
12	1200690	O-Ring Ø 15.6x1.78	6	
13	3200110	Valve Cap	6	(216 in/lbs)
14	620301	Plug	1	
15	180101	O-Ring Ø 17.5x2	1	
16	820361	Plug 1/2" G	1	(354 in/lbs)
17	740290	O-Ring Ø 14x1.78	1	
18	1989600	Plug 3/8" G Brass, w/O-ring	1	(221 in/lbs)
19	1981190	Grub Screw	1	
20	3720750	O-ring	1	
21	3202440	Plug	1	
22	770140	O-ring	1	
23	3202390	Plug	1	
24	2260460	Spring	1	
25	3202400	O-ring	1	
26	3202370	TSS Pin	1	
27	1080192	O-ring	1	
28	880840	O-ring	1	
29	5500280	Pin Guide	1	
30	2760640	Fiber Ring	1	
31	770140	O-ring Ø 11.11x1.78	1	
32	2760980	Seat	1	
33	2260070	Unloader Jet	1	
34	394280	O-ring Ø 12.42x1.78	1	
35	1200690	O-ring Ø 15.6x1.78	1	
36	2760570	Unloader Piston Guide	1	
37	2760210	Fiber Ring	1	
38	660190	O-ring Ø 6.07x1.78	1	
39	2260100	O-ring Ø 6.02x2.62	1	
40	2760400	Unloader Piston	1	
41	1980220	Spring Plate	2	
42	2760410	Spring	1	
43	3202360	Unloader Barrel	1	
44	1060120	Nut	1	
45	3202410	Set Screw	1	

PUMP				
Pos	Code	Description	Qty	Note
46	2760220	Support Ring Ø15	3	
47	1342761	High Pressure Water Seal Ø15	3	
48	3200160	Front Piston Guide Ø15	3	
49	3200690	Low Pressure Water Seal Ø15	3	
50	3200700	Fiber Ring	3	
51	770590	O-Ring Ø 21.95x1.78	3	
52	3200150	Rear Pitons Guide	3	
53	1260460	Oil Seal	3	
54	3200010	Pump Body	1	
55	3201890	Oil Cap (Vented Dipstick)	1	
56	1260110	Nut M8	3	(106 in/lbs)
57	1260100	Washer	3	
58	1260120	Piston Ø15	3	
59	1260091	Washer (slinger)	3	
60	480480	O-Ring Ø 4.48x1.78	3	
61	3200060	Piston Rod	3	
62	3200040	Connecting Rod Alum.	3	
63	1780050	Connecting Rod Pin	3	
64	2760280	O-Ring Ø 101.27x2.62	1	
65	3200030	Rear Cover	1	
66	3200220	Bolt 6x16 TCEI	4	
67	820510	O-Ring Ø 10.82x1.78	1	
68	880581	Plug 1/4" G, Brass	1	
69	1780490	Bearing	1	
70	1260790	Retainer Ring Ø152	1	
71	1780550	Retainer Ring	1	
72	3201860	Support Ring Ø 51.8x0.5	1	
73	395081	O-Ring Ø 47.30x2.62 (Viton)	1	
74	3209615	Oil Level Assembly	1	
75	3200070	Oil Indicator Cover	1	
76	1200430	Bolt M6x16	4	(92 in/lbs)
77	3202550	Shaft	1	
78	1380520	Shaft Key	1	
79	1321190	Bearing	1	
80	1260750	Shaft Oil Seal	1	
81	1273060	Flange	1	
82	3600330	Bolt	4	
83	7300	GHA Brass	1	

Pump Oil Part Number: AR64516 (16 oz) - Pump Oil Capacity 9.81 oz, QTY 1
Tightening torque (Tolerance + 0 ÷ -10%)
* Pumps are Prefilled with Oil from the Factory.
* Change oil after break-in period of 50 hours
* For maintenance, change oil every 200 hours of operation

MOTOR				
Pos	Code	Description	Qty	Note
2	1260970	Washer Seal	1	
3	1260300	Fan	1	
4	1260960	Motor Plate	1	
5	1260360	Stud Bolt (Extension Screw)	4	
6	1266710	Guard	1	
7	1260950	Bearing	1	
8	1269100	Ground Terminal	1	
9	5500210	Gasket	1	
10	5500151	Cover Rear	1	
11	2021480	Bushing	1	
12	5500310	Bushing	1	
13	4760480	Cable Retainer	1	
14	4760470	Gasket	1	
15	1261560	Screw 3.9x16	4	
16	2360750	Micro Switch	1	
17	5500260	Micro Switch Bracket	1	
18	2000210	Screw	1	
19	5500350	Switch	1	
20	5500330	Bracket	1	
21	2000210	Screw	1	
22	1263550	Capacitor	1	
23	5500420	Switch	1	
24	2000210	Screw	2	
25	5500160	Cover Front	1	
26	2100300	Screw	4	
27	1261820	Electric Cord	1	